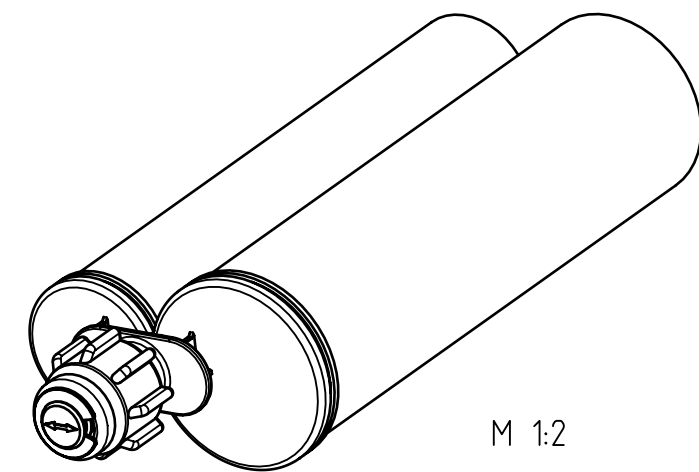
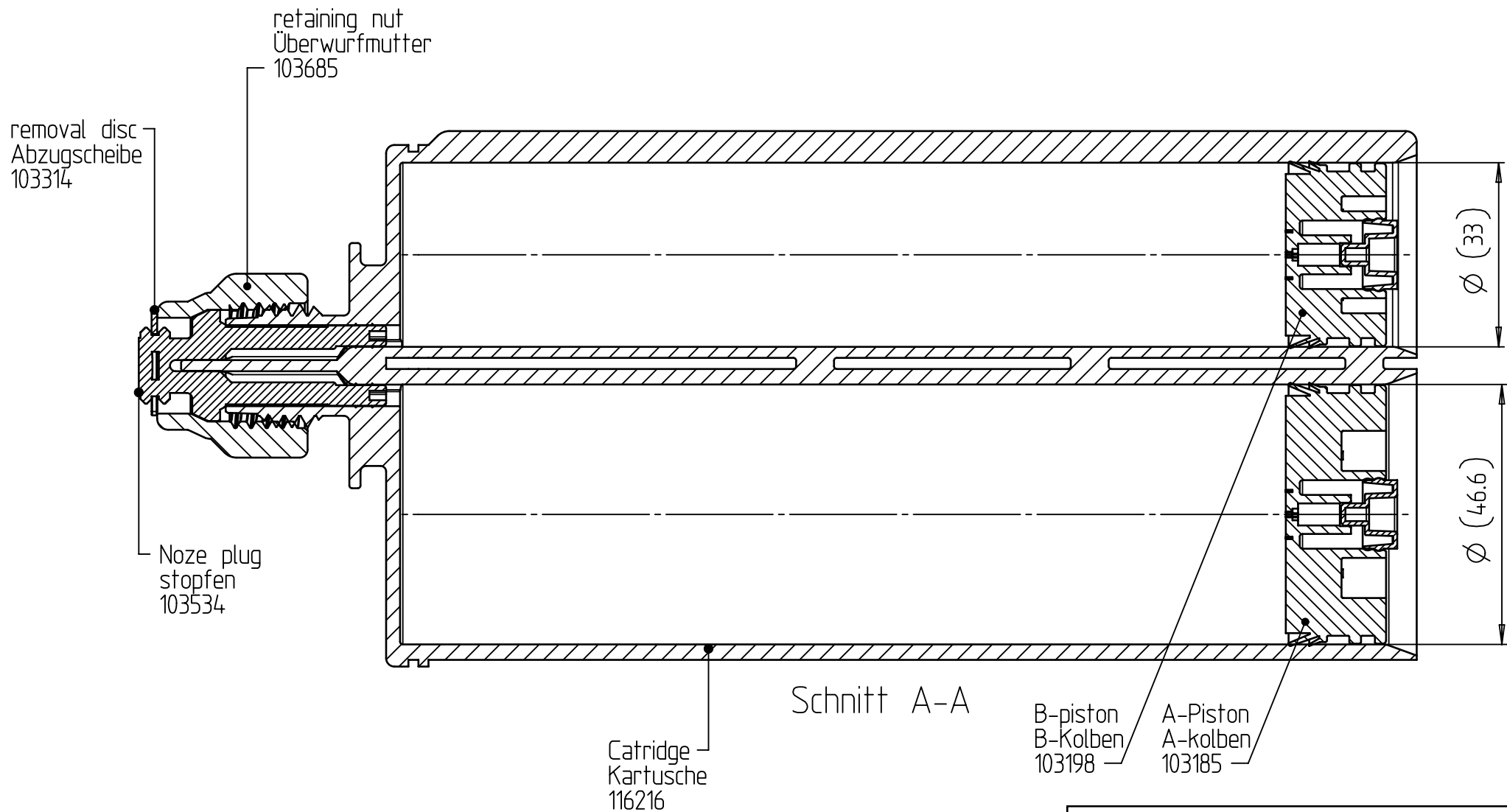
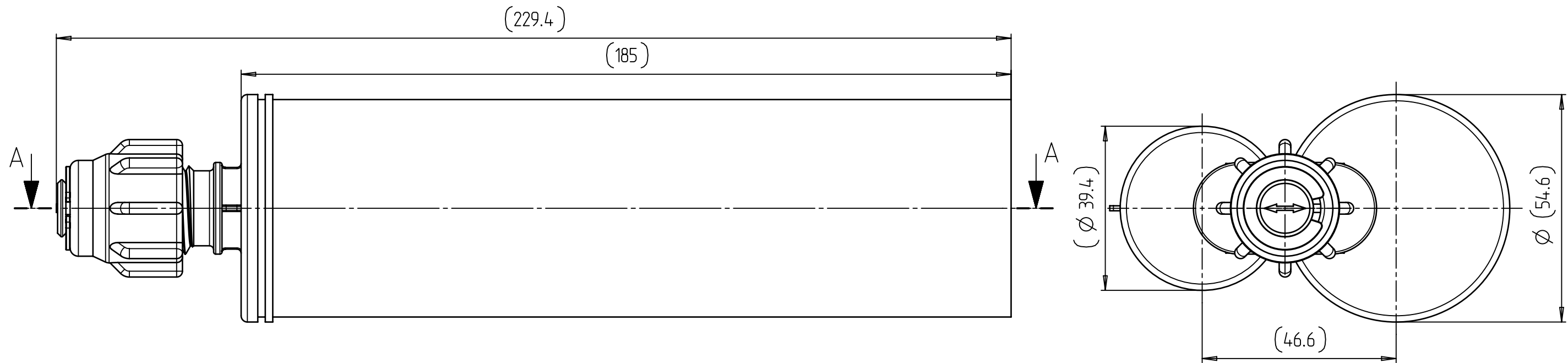


General Tolerances	Linear dimension		Radius, chamfer		Angle (nominal dimension=short side)		Form tolerances: Surface area principle	
	Nominal size above until	Tolerance					Position tolerance: individual definition	individual definition
Plastic parts	0	± 0,10	3	0	0	± 0°30'	120	± 0°10'
	1	± 0,11	6	3	10	± 0°30'	50	± 0°10'
	3	± 0,12	10	6	30	± 0°30'	120	± 0°10'
	6	± 0,14	15	10	40	± 0°30'	400	± 0°10'
	10	± 0,17	22	15	53	± 0°30'	120	± 0°10'
	15	± 0,20	30	22	70	± 0°30'	120	± 0°10'
	22	± 0,24	40	30	90	± 0°30'	120	± 0°10'
	30	± 0,28	53	40	120	± 0°30'	120	± 0°10'
	40	± 0,33	70	53	160	± 0°30'	120	± 0°10'
	53	± 0,40	90	70	200	± 0°30'	120	± 0°10'
	70	± 0,50	120	90	250	± 0°30'	120	± 0°10'
	90	± 0,60	160	120	315	± 0°30'	120	± 0°10'
	120	± 0,75	200	160	400	± 0°30'	120	± 0°10'
	160	± 0,95	250	200	500	± 0°30'	120	± 0°10'
	200	± 1,15	315	250	630	± 0°30'	120	± 0°10'
	250	± 1,45	400	315	800	± 0°30'	120	± 0°10'



		uncontrolled copy when printed		Designed	16.07.2012	VHU
Description:				Changed	12.12.2012	RLA
Set 400, 2:1, PP natural		Size	Scale	Sulzer-ID		Layout
Set 400, 2:1, PP natur		A3	1:1	108663		B
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			AC 400-02-10-01			00

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