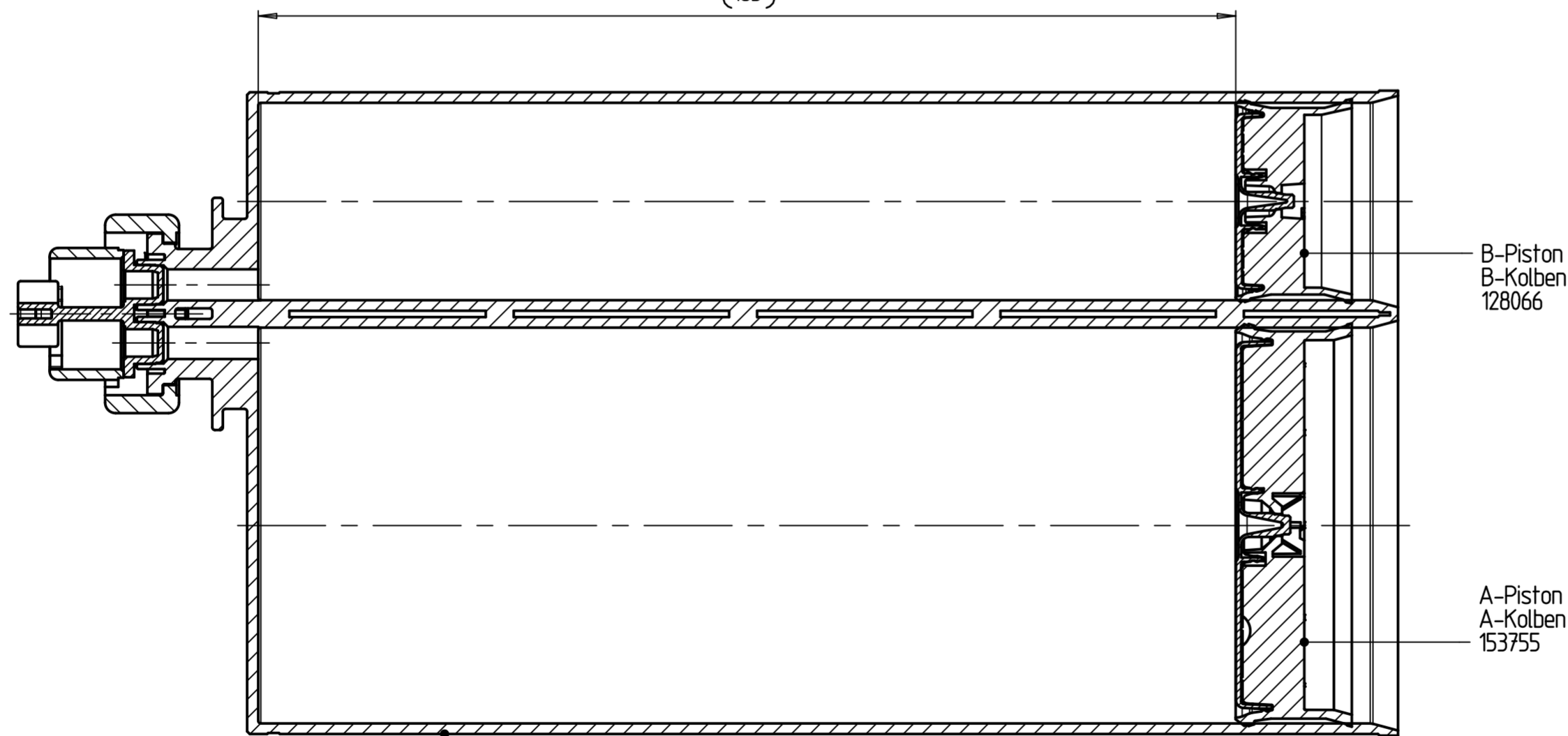
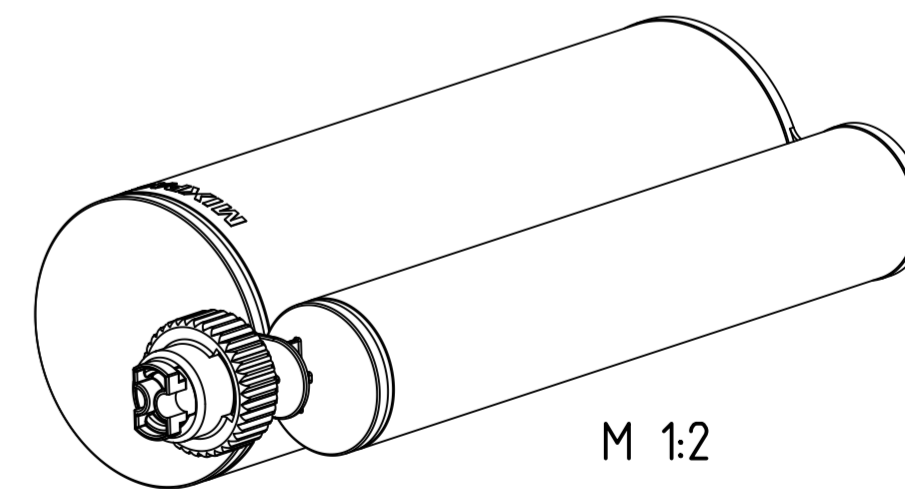


Schnitt A-A  
(185)



Cartridge with bayonet ring, plug  
Kartusche mit Bajonettring, Stopfen  
153468



Setzwerkzeug / Setting tool PIDQ 0940-04-01 128634

Description: Set PP GF20 940ml 4:1 F Set PP GF20 940ml 4:1 F	uncontrolled copy when printed		Designed	13.04.2015	RLA
	Size	Scale	Changed	19.01.2016	ADMIN-M
<b>SULZER</b>	A2	1:1	Sulzer-ID 153494		Layout C
	ISO "E"	AF	Article 940-04-14-01		Revision 00

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General Tolerances		Linear dimension		Radius, chamfer		Angle (nominal dimension=short side)		Form tolerances: Surface area principle	
Plastic parts	0 1 3	0 1 3	6 10 15 22 30 40 53 70 90 120 160 200 250 315 400	0 3 6	0 10 15 22 30 40 53 70 90 120 160 200 250 315 400	0 10 15 22 30 40 53 70 90 120 160 200 250 315 400	0 10 15 22 30 40 53 70 90 120 160 200 250 315 400	Surface area principle	Position tolerance: individual definition
	± 0.10	± 0.10	± 0.10 ± 0.12 ± 0.14 ± 0.17 ± 0.20 ± 0.24 ± 0.28 ± 0.33 ± 0.40 ± 0.50 ± 0.60 ± 0.75 ± 0.95 ± 1.15 ± 1.45 ± 1.80	± 0.10 ± 0.15 ± 0.20 ± 0.25 ± 0.30 ± 0.35 ± 0.40 ± 0.50 ± 0.60 ± 0.70 ± 0.80 ± 1.00	± 0.10 ± 0.15 ± 0.20 ± 0.25 ± 0.30 ± 0.35 ± 0.40 ± 0.50 ± 0.60 ± 0.70 ± 0.80 ± 1.00	± 0.10 ± 0.15 ± 0.20 ± 0.25 ± 0.30 ± 0.35 ± 0.40 ± 0.50 ± 0.60 ± 0.70 ± 0.80 ± 1.00	± 0.10 ± 0.15 ± 0.20 ± 0.25 ± 0.30 ± 0.35 ± 0.40 ± 0.50 ± 0.60 ± 0.70 ± 0.80 ± 1.00	Surface area principle	Position tolerance: individual definition